

## **Amendments to the Claims**

Claims Listing Replacing all other claims listings in the referenced application:

Claims 1-16 (Cancelled)

17. (New) A method of creating a multi-metallic article, comprising the steps of:  
providing a first metallic sheet member from a first metal,  
providing a second metallic sheet member from a second metal differing in type  
from first metal,

magnetic pulse welding said first metallic sheet member edgewise to said second  
metallic sheet member to create a multi-metallic sheet blank, and

forming said multi-metallic sheet blank into a multi-metallic article.

18. (New) A method as in claim 17, further comprising the steps of:  
providing a third metallic sheet from a third metal differing from said first and  
second metals,

magnetic pulse welding said third metallic sheet edgewise to said multi-metallic  
sheet blank prior to forming said multi-metallic article.

19. (New) A method as in claim 17, wherein:  
said multi-metallic article is formed so as to have said first and second differing  
metals oriented along its length.

20. (New) A method as in claim 17, wherein:  
said multi-metallic article is formed so as to have said first and second differing  
metals oriented around its perimeter.